



Tri-rod cylinder—TCL, TCM Series

Compendium of TCL/TCM Series

JIS standard

Two guides of special bearing steel
Steel ball linear bearing(TCL) or Bronze sliding bearing(TCM)

Double-rod guide unit
Two guides of special bearing steel and linear bearing or bronze bearing guide are used to prevent rotating. They can bear high torque and radial load.

Magnetic switch slots around the cylinder body
There are magnetic switch slots around the cylinder body convenient to install inducting switch.

Two groups of inlet and outlet air ports

Multi-type cylinder

TCL: Linear bearing

TCM: Bronze bearing

Twelve bore size are available
Bore size: 6, 10, 12, 16, 20, 25, 32, 40, 50, 63, 80, 100

Be mounted cylinder from three directions

Up inlet or outlet air port

Side inlet or outlet air port

Up mounted

Bottom mounted

Back mounted

Installation and application



1. When load changes in the work, the cylinder with abundant output capacity shall be selected.
2. Relative cylinder with high temperature resistance or corrosion resistance shall be chosen under the condition of high temperature or corrosion.
3. Necessary protection measure shall be taken in the environment with higher humidity, much dust or water drops, oil dust and welding dregs.
4. Dirty substances in the pipe must be cleared away before cylinder is connected with pipeline to prevent the entrance of particles into the cylinder.
5. The medium used by cylinder shall be filtered to 40 μm or below.
6. The cylinder shall avoid the influence of side load in operation to maintain the normal work of cylinder and extend the service life.
7. Anti-freezing measure shall be adopted under low temperature environment to prevent moisture freezing.
8. If the cylinder is dismantled and stored for a long time, please conduct anti-rust treatment to the surface. Anti-dust cap shall be inserted into the inlet and outlet ports. As the precision of the manufacture and guide is high, never dismantle the fixed block or cylinder cover without permission.

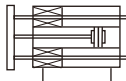


Tri-rod cylinder

TCL, TCM Series



Symbol



Product feature

- JIS standard is implemented.
- Two guides of special bearing steel and linear bearing or bronze bearing guide are used to prevent rotating. They can bear high torque and radial load.
 - ★Note: Steel ball linear bearing: It is suitable for elevation action of cylinder or the situation requiring high precision and high bearing ability, especially for the situation requiring low friction action process.
 - Bronze sliding bearing: it is suitable for the action that has radial load resistance. Compared with normal cylinder of same use, the horizontal impact resistance is doubled and it has stronger torsion rigidity.
- Drive unit and guide unit are in the same barrel that no additional accessories are needed with minimal space required. The air intake is optional and it is convenient to install.
- The bottom, back side and fixing plate of main body respectively has two exact orientation orifices (See ΦPA orifice and the orifice in XX point), which can provide orientation installation with high precision for the special situation.
- Options of switch mounting with provision 4 mounting slots.
- Special design of main body provides multi-mount;

Specification

Bore size (mm)	6	10	12	16	20	25	32	40	50	63	80	100	
Acting type	Double acting												
Fluid	Air(to be filtered by 40 μm filter element)												
Operating pressure	0.15~0.7MPa(22~100psi)						0.15~1.0MPa(22~145psi)						
Proof pressure	1.2MPa(175psi)						1.5MPa(215psi)						
Temperature °C	-20~70												
Speed range mm/s	50~500						30~500			50~400			
Stroke tolerance	≤100 ^{+1.0} ₀ >100 ^{+1.5} ₀												
Cushion type	Bumper												
Non-rotating tolerance [Note1]	TCL	-						±0.08°	±0.07°	±0.06°	±0.05°	±0.04°	
	TCM	±0.1°						±0.10°	±0.09°	±0.08°	±0.06°	±0.05°	
Port size [Note2]	M3×0.5			M5×0.8			1/8"		1/4"		3/8"		

[Note1] Retract position.

[Note2]PT thread, G thread and NPT thread are available.

Add) Refer to P353 for detail of sensor switch.

Stroke

Bore size (mm)	Standard stroke (mm)											Max.std stroke						
6	5	10	15	20									20					
10	5	10	15	20	25	30						30						
12	10	20	25	30	40	50	60	70	75	80	90	100	125	150	150			
16	10	20	25	30	40	50	60	70	75	80	90	100	125	150	175	200	200	
20 25	20	25	30	40	50	60	70	75	80	90	100	125	150	175	200	225	250	250
32 40 50 63	25	30	40	50	60	70	75	80	90	100	125	150	175	200	225	250	250	
80 100	25	30	40	50	60	70	75	80	90	100	125	150	175	200	225	250	250	

[Note] When the discrepancy between non-standard stroke and standard stroke is 1~5mm, The dimensions of non-std stroke cylinder has the same dimensions as the next longer stroke std. stroke cylinder. e.g. 86mm stroke cylinder has the same dimensions of 90 std. stroke cylinder. But 84mm stroke cylinder should be ordered by non-standard stroke.

Ordering code

TC M 50×50 S □

① ② ③ ④ ⑤ ⑥

① Model	② Bearing type	③ Bore size	④ Stroke	⑤ Magnet [Note1]	⑥ Thread type [Note 2]
TC: Tri-rod cylinder (Double acting type)	M: Bronze bearing	6	Refer to stroke table for details	S: With magnet	Blank: PT G: G T: NPT
		10			
		12			
		16			
		20			
		25			
	32				
	40				
	50				
	63				
	80				
	100				
	L: Linear bearing M: Bronze bearing				

[Note1] TC Series are all with magnet. [Note2] When the thread is standard, the code is blank.

Tri-rod cylinder

TCL, TCM Series

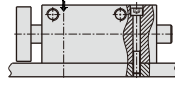
How to mount

Fixation of screw on top surface ($\Phi 6 \sim \Phi 100$)

$\Phi 6 \setminus \Phi 10$

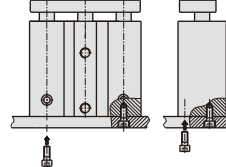


$\Phi 12 \sim \Phi 100$

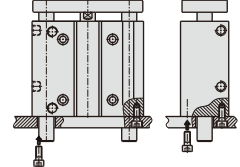


Fixation of screw at back side ($\Phi 6 \sim \Phi 100$)

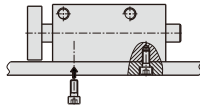
$\Phi 6 \setminus \Phi 10$



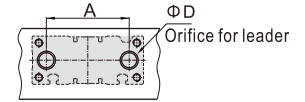
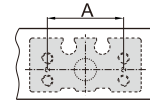
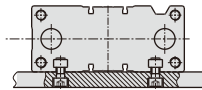
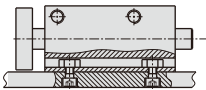
$\Phi 12 \sim \Phi 100$



Fixation of screw at bottom surface ($\Phi 12 \sim \Phi 100$)



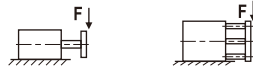
Fixation of T slot at bottom ($\Phi 12 \sim \Phi 100$)



Bore size\Item	6	10	12	16	20	25	32	40	50	63	80	100
A	20.5	23	41	46	54	64	78	86	110	124	156	188
D (Min)	TCM	X	X	10	12	13	20	20	20	20	30	-
	TCL	-	-	8	10	10	13	20	20	20	-	30

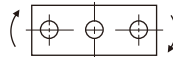
Safe load and torque

Bore size	Type	Stroke(mm)																			
		5	10	15	20	25	30	40	50	60	70	75	80	90	100	125	150	175	200	225	250
Max. safe load																					
Unit: Newton(N)																					



6	TCM	0.4	0.3	0.18	0.07	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
10	TCM	1.5	1.2	0.8	0.5	0.25	0.1	-	-	-	-	-	-	-	-	-	-	-	-	-	-
12	TCM	-	3	-	3	3	3	3	3	3	3	3	3	3	2	2	-	-	-	-	-
	TCL	-	2	-	2	2	2	2	2	1	1	1	1	1	1	1	-	-	-	-	-
16	TCM	-	7	-	7	7	7	7	7	7	7	7	7	6	6	6	6	5	5	-	-
	TCL	-	4	-	4	4	4	4	4	3	3	3	3	3	3	3	3	3	2	-	-
20	TCM	-	-	-	14	14	14	13	12	12	12	12	12	12	11	10	10	9	8	7	7
	TCL	-	-	-	7	7	7	7	6	6	6	6	6	6	5	5	5	4	4	4	4
25	TCM	-	-	-	20	20	20	18	16	19	19	19	19	19	18	17	16	15	14	13	13
	TCL	-	-	-	10	10	10	9	8	10	10	10	10	9	9	8	8	7	7	7	7
32	TCM	-	-	-	-	37	37	37	36	35	35	34	34	34	33	33	31	29	27	26	24
	TCL	-	-	-	-	19	19	19	18	17	17	17	17	17	16	15	15	14	13	12	12
40	TCM	-	-	-	-	37	37	37	36	35	35	34	34	34	33	33	31	29	27	26	24
	TCL	-	-	-	-	19	19	19	18	17	17	17	17	17	16	15	15	14	13	12	12
50	TCM	-	-	-	-	140	130	120	105	165	160	155	155	150	145	130	115	100	80	70	60
	TCL	-	-	-	-	70	65	60	50	80	80	75	75	75	70	65	55	50	40	35	30
63	TCM	-	-	-	-	140	130	120	105	165	160	155	155	150	145	130	115	100	80	70	60
	TCL	-	-	-	-	70	65	60	50	80	80	75	75	75	70	65	55	50	40	35	30
80	TCM	-	-	-	-	220	210	200	190	180	220	210	205	195	185	165	155	135	120	105	80
	TCL	-	-	-	-	110	105	100	95	90	110	105	100	100	95	85	80	70	60	55	40
100	TCM	-	-	-	-	280	265	250	235	220	280	270	260	250	240	230	210	180	160	140	120
	TCL	-	-	-	-	140	130	125	120	110	140	135	130	125	120	115	105	90	80	70	60

Max. safe torque Unit: Newton · Meter (N · m)

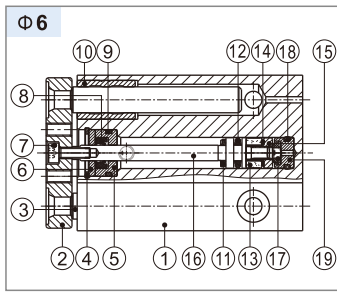


6	TCM	0.008	0.007	0.006	0.005	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
10	TCM	0.045	0.039	0.033	0.028	0.024	0.021	-	-	-	-	-	-	-	-	-	-	-	-	-	-
12	TCM	-	0.90	-	0.79	0.71	0.65	0.77	0.72	0.65	0.53	0.50	0.47	0.41	0.36	0.31	0.27	-	-	-	-
	TCL	-	0.61	-	0.45	0.40	0.35	0.58	0.50	0.44	0.39	0.37	0.35	0.32	0.29	0.24	0.20	-	-	-	-
16	TCM	-	1.21	-	1.04	0.94	0.88	1.23	1.11	0.99	0.72	0.69	0.65	0.61	0.58	0.50	0.44	0.40	0.36	-	-
	TCL	-	0.99	-	0.74	0.66	0.59	0.99	0.86	0.77	0.69	0.65	0.61	0.57	0.52	0.43	0.37	0.32	0.28	-	-
20	TCM	-	-	-	1.57	1.42	1.31	2.39	2.15	1.97	1.90	1.88	1.86	1.72	1.63	1.44	1.28	1.16	1.06	1.01	0.90
	TCL	-	-	-	1.26	1.14	1.03	2.17	1.94	1.79	1.59	1.52	1.46	1.33	1.25	1.34	1.17	1.03	0.93	0.88	0.76
25	TCM	-	-	-	2.40	2.22	2.01	3.66	3.35	3.17	3.06	2.96	2.91	2.77	2.57	2.26	2.02	1.83	1.67	1.57	1.42
	TCL	-	-	-	2.11	1.96	1.75	3.37	3.02	2.71	2.42	2.38	2.33	2.19	1.97	2.05	1.78	1.58	1.41	1.22	1.16
32	TCM	-	-	-	-	6.35	6.00	5.73	5.13	5.98	5.74	5.69	5.62	5.11	4.97	4.42	3.98	3.61	3.31	2.97	2.84
	TCL	-	-	-	-	5.95	5.73	5.44	4.89	5.43	5.15	5.11	5.02	4.70	4.51	6.34	5.79	5.33	4.93	4.33	4.29
40	TCM	-	-	-	-	7.00	6.60	6.11	5.66	6.66	6.31	6.27	6.23	5.86	5.48	4.78	4.38	3.98	3.65	3.34	3.13
	TCL	-	-	-	-	6.55	6.21	5.77	5.39	6.17	5.67	5.62	5.58	5.33	4.96	6.98	6.38	5.87	5.43	5.00	4.72
50	TCM	-	-	-	-	13.00	12.60	11.00	10.80	13.70	12.70	12.00	11.80	11.10	10.80	9.50	8.60	7.86	7.24	6.80	6.24
	TCL	-	-	-	-	9.17	8.75	8.30	7.62	10.30	9.94	9.83	9.77	8.82	8.74	11.60	10.70	9.83	9.12	8.95	7.95
63	TCM	-	-	-	-	14.70	13.60	12.90	12.10	19.40	16.20	13.50	12.70	12.10	11.90	10.70	9.69	8.86	8.16	7.52	7.04
	TCL	-	-	-	-	10.20	9.74	9.20	8.48	17.50	14.00	11.00	10.60	10.20	9.74	13.00	11.90	11.00	10.20	9.63	8.84
80	TCM	-	-	-	-	21.9	20.8	19.7	18.6	15.8	24	22.9	21.7	21	20.5	18.6	17	15.6	14.5	13.5	12.6
	TCL	-	-	-	-	15.1	14.3	13.6	12.9	12.2	23.8	22.7	21.6	21	20.6	18.9	17.3	16	14.8	13.5	12.9
100	TCM	-	-	-	-	38.8	36.8	35.0	33.5	28.5	39.4	37.5	35.6	34.5	33.8	30.9	28.4	26.2	24.4	22.5	21.4
	TCL	-	-	-	-	27.1	25.7	24.4	23.6	26	39.8	37.9	36	35.2	34.6	31.8	29.3	27.2	25.3	23.5	22.1

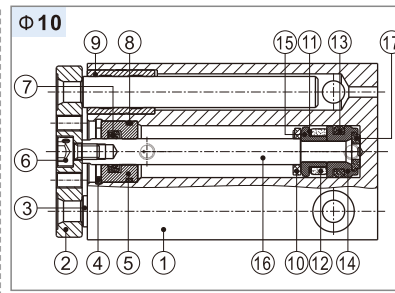
Tri-rod cylinder

TCL, TCM Series

Inner structure and material of major parts

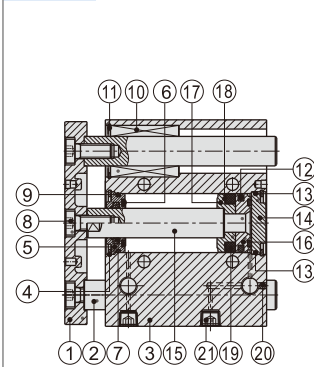


NO.	Item	NO.	Item
1	Body	11	Bumper
2	Fixing plate	12	Piston seal
3	Leader	13	Magnet
4	C clip	14	Magnet washer
5	Front cover	15	Piston
6	O-ring stop block	16	Piston rod
7	Screw	17	Bumper
8	Piston rod O-ring	18	O-ring
9	O-ring	19	Washer
10	Bearing		stop block

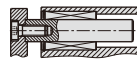


NO.	Item	NO.	Item
1	Body	10	Bumper
2	Fixing plate	11	Magnet washer
3	Leader	12	Magnet
4	C clip	13	Piston seal
5	Front cover	14	Piston
6	Screw	15	Magnet holder
7	Piston rod O-ring	16	Piston rod
8	O-ring	17	Bumper
9	Bearing		

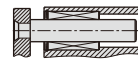
Φ12-63



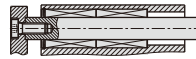
TCL



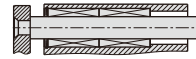
Bore size Φ12、Φ16mm
Stroke ≤ 30mm



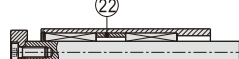
Bore size Φ20~Φ63mm
Stroke ≤ 50mm



Bore size Φ12、Φ16mm
30 < Stroke ≤ 100mm



Bore size Φ20~Φ63mm
50 < Stroke ≤ 100mm

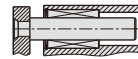


Bore size Φ12、Φ16mm
Stroke > 100mm

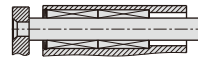


Bore size Φ20~Φ63mm
Stroke > 100mm

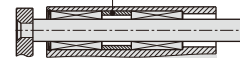
TCM



Bore size Φ12~Φ25mm
Stroke ≤ 50mm



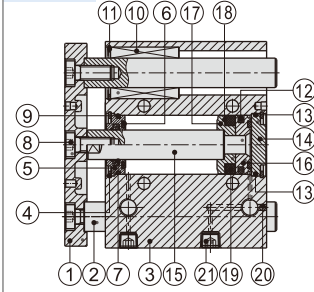
Bore size Φ12~Φ63mm
50 < Stroke ≤ 100mm



Bore size Φ12~Φ63mm
Stroke > 100mm

NO.	Item	NO.	Item
1	Fixing plate	12	Piston seal
2	Leader	13	O-ring
3	Body	14	Back cover
4	C clip	15	Piston rod
5	Front cover	16	Piston
6	Bumper	17	Magnet holder
7	Piston rod O-ring	18	Magnet washer
8	Screw	19	Magnet
9	O-ring	20	Screw
10	Bearing	21	Screw
11	C clip	22	Spacer

Φ80\100



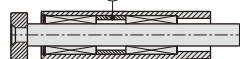
TCL



Stroke S=25-60mm

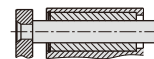


Stroke S=70-150mm



Stroke S=175-250mm

TCM

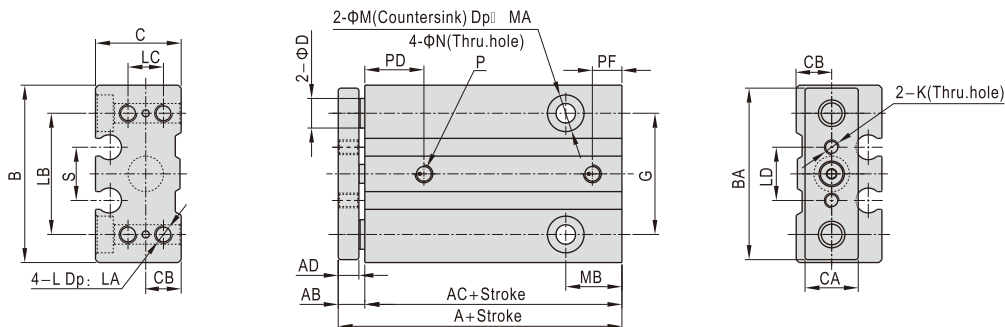


Stroke S=25-250mm

NO.	Item	NO.	Item
1	Fixing plate	12	Piston seal
2	Leader	13	O-ring
3	Body	14	Back cover
4	C clip	15	Piston rod
5	Front cover	16	Piston
6	Bumper	17	Magnet holder
7	Piston rod O-ring	18	Magnet washer
8	Screw	19	Magnet
9	O-ring	20	Screw
10	Bearing	21	Screw
11	C clip	22	Spacer

Dimensions

TCM6\TCM10

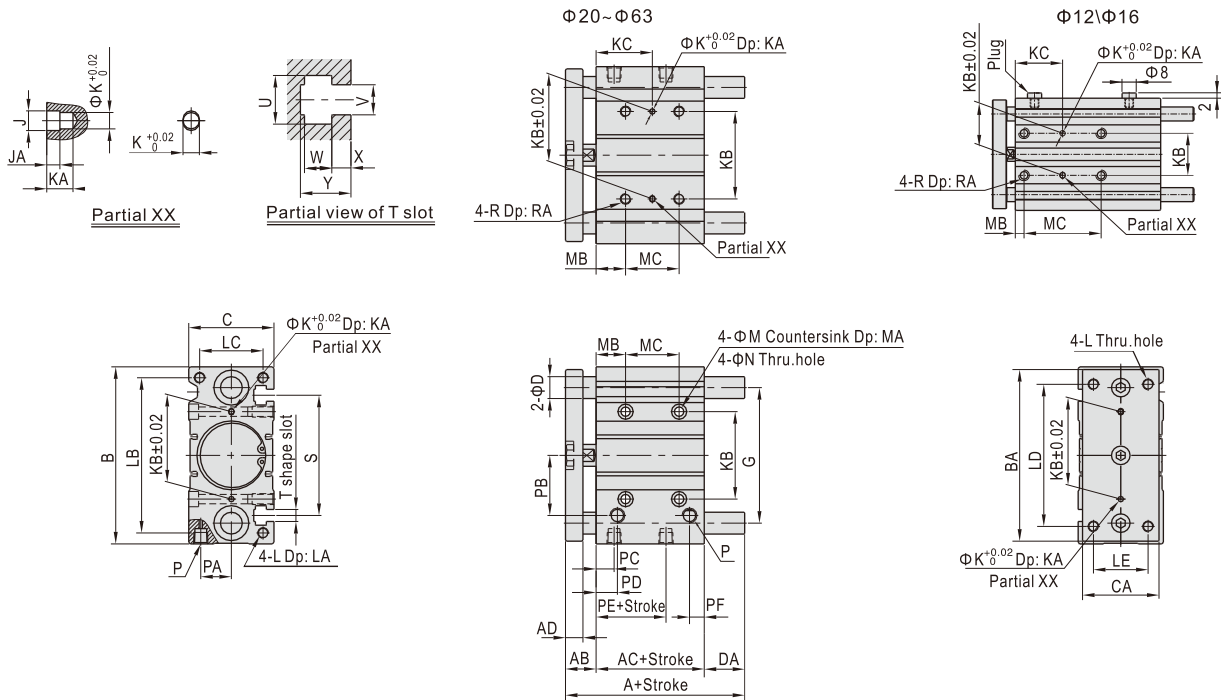


Bore size\Item	A	AB	AC	AD	B	BA	C	CA	CB	D	G	K	L	LA	LB	LC	LD	M	MA	MB	N	P	PD	PF
6	29.5	6	23.5	5	30	29	14.5	9	6	5	20.5	M2.5X0.45	M3X0.5	5	20.5	6	9	6	3	9.5	3.5	M3X0.5	9.5	5.5
10	32	6	26	5	34	33	18	10	7.5	6	23	M3X0.5	M4X0.7	5	23	8	11	8	4	8.5	4.5	M3X0.5	11.5	5

Tri-rod cylinder

TCL, TCM Series

TCL/TCM12~63

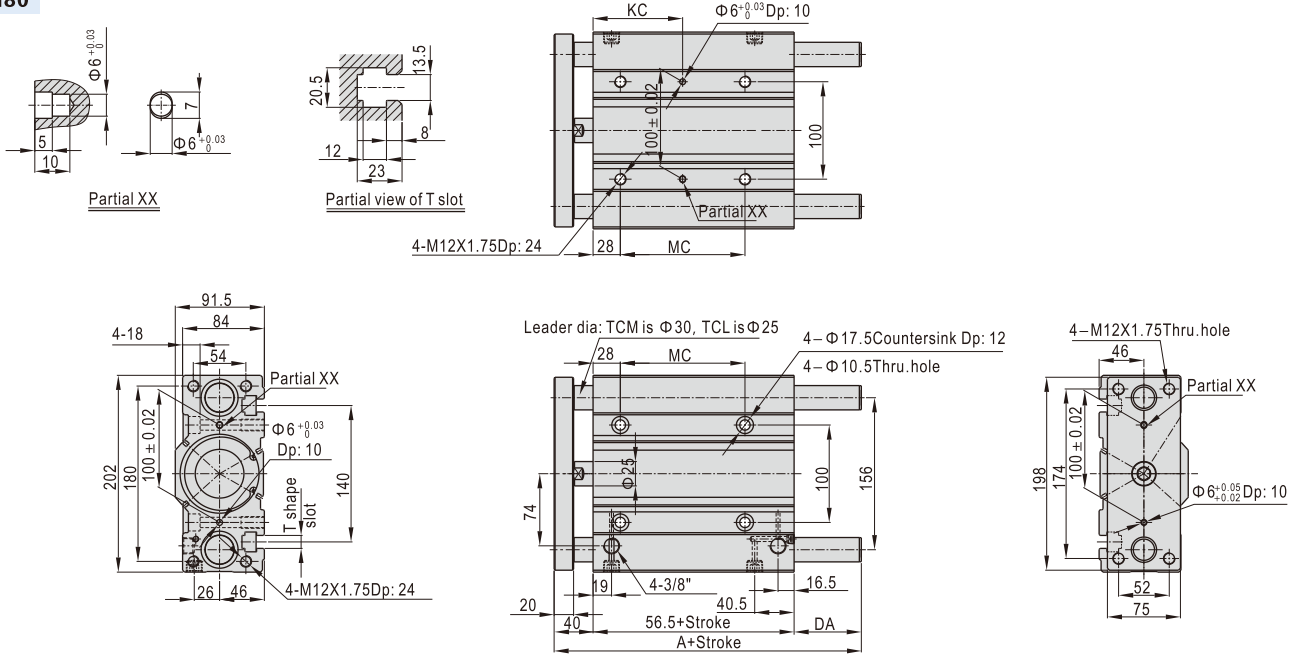


Bore size/Item	A					DA								MC				KC							
	TCL	TCM	TCL	TCM		TCL	TCL	TCL	TCL	TCL	TCM	TCM	TCM	TCM	MC	MC	MC	MC	KC	KC	KC	KC			
Stroke	≤30	≤50	31~100	101~200	>200	≤30	31~100	101~200	>200	≤30	51~100	101~200	>200	≤30	31~100	101~200	>200	≤30	31~100	101~200	>200	≤30	31~100	101~200	>200
12	42	55	85	-	0	13	43	-	0	13	43	-	20	40	110	-	15	25	60	-					
16	46	65	95	-	0	19	49	-	0	19	49	-	24	44	110	-	17	27	60	-					
20	53	80	104	122	0	27	51	69	0	27	51	69	24	44	120	200	29	39	77	117					
25	53.5	82	104.5	122	0	28.5	51	68.5	0	28.5	51	68.5	24	44	120	200	29	39	77	117					
Stroke	≤50	≤50	51~100	101~200	>200	≤50	51~100	101~200	>200	≤50	51~100	101~200	>200	≤40	41~100	101~200	>200	≤40	41~100	101~200	>200	≤40	41~100	101~200	>200
32	65	78	102	118	140	5.5	42.5	58.5	80.5	18.5	42.5	58.5	80.5	24	48	124	200	33	45	83	121				
40	66	78	102	118	140	0	36	52	74	12	36	52	74	24	48	124	200	34	46	84	122				
50	76	89	118	134	161	4	46	62	89	17	46	62	89	24	48	124	200	36	48	86	124				
63	77	89	118	134	161	0	41	57	84	12	41	57	84	28	52	128	200	38	50	88	124				
Bore size/Item	AB	AC	AD	B	BA	C	CA	D(TCL)	D(TCM)	G	J	JA	K	KA	KB	L	LA	LB	LC	LD					
12	13	29	8	58	56	26	22	6	8	41	3.5	3	3	6	23	M4×0.7	10	50	18	48					
16	13	33	8	64	62	30	25	8	10	46	3.5	3	3	6	24	M5×0.8	12	56	22	54					
20	16	37	10	83	81	36	30	10	12	54	3.5	3	3	6	28	M5×0.8	13	72	24	70					
25	16	37.5	10	93	91	42	38	12	16	64	4.5	3	4	6	34	M6×1.0	15	82	30	78					
32	22	37.5	12	112	110	48	44	16	20	78	4.5	3	4	6	42	M8×1.25	20	98	34	96					
40	22	44	12	120	118	54	44	16	20	86	4.5	3	4	6	50	M8×1.25	20	106	40	104					
50	28	44	16	148	146	64	60	20	20	110	6	4	5	8	66	M10×1.5	22	130	46	130					
63	28	49	16	162	158	78	70	20	20	124	6	4	5	8	80	M10×1.5	22	142	58	130					
Bore size/Item	LE	M	MA	MB	N	P	PA	PB	PC	PD	PE	PF	R	RA	S	U	V	W	X	Y					
12	14	8	4.5	5	4.5	M5×0.8	8	18	11	11	13	7.5	M5×0.8	12	37	7.5	4.5	4	2	6.5					
16	16	8	4.5	5	4.5	M5×0.8	10	19	11	11	15	8	M5×0.8	10	38	7.5	4.5	4	2.5	7					
20	18	9.5	5.5	17	5.5	1/8"	10.5	25	10.5	10.5	12.5	9	M6×1.0	12	44	8.5	5.5	4.5	3	8					
25	26	9.5	5.5	17	5.5	1/8"	13.5	28.5	11.5	11.5	12.5	9	M6×1.0	12	50	8.5	5.5	4.5	3	8.5					
32	30	11	7.5	21	6.5	1/8"	16	34	12.5	12.5	7	9	M8×1.25	16	63	10.5	6.5	5.5	3.5	9.5					
40	30	11	7.5	22	6.5	1/8"	18	38	14	14	13	10	M8×1.25	16	72	10.5	6.5	5.5	4	11					
50	40	14	9	24	8.5	1/4"	21.5	47	12	14	9	11	M10×1.5	20	92	13.5	8.5	7.5	4.5	13.5					
63	50	14	9	24	8.5	1/4"	28	55	16.5	16.5	14	13.5	M10×1.5	20	110	18	11	10	7	18.5					

Tri-rod cylinder

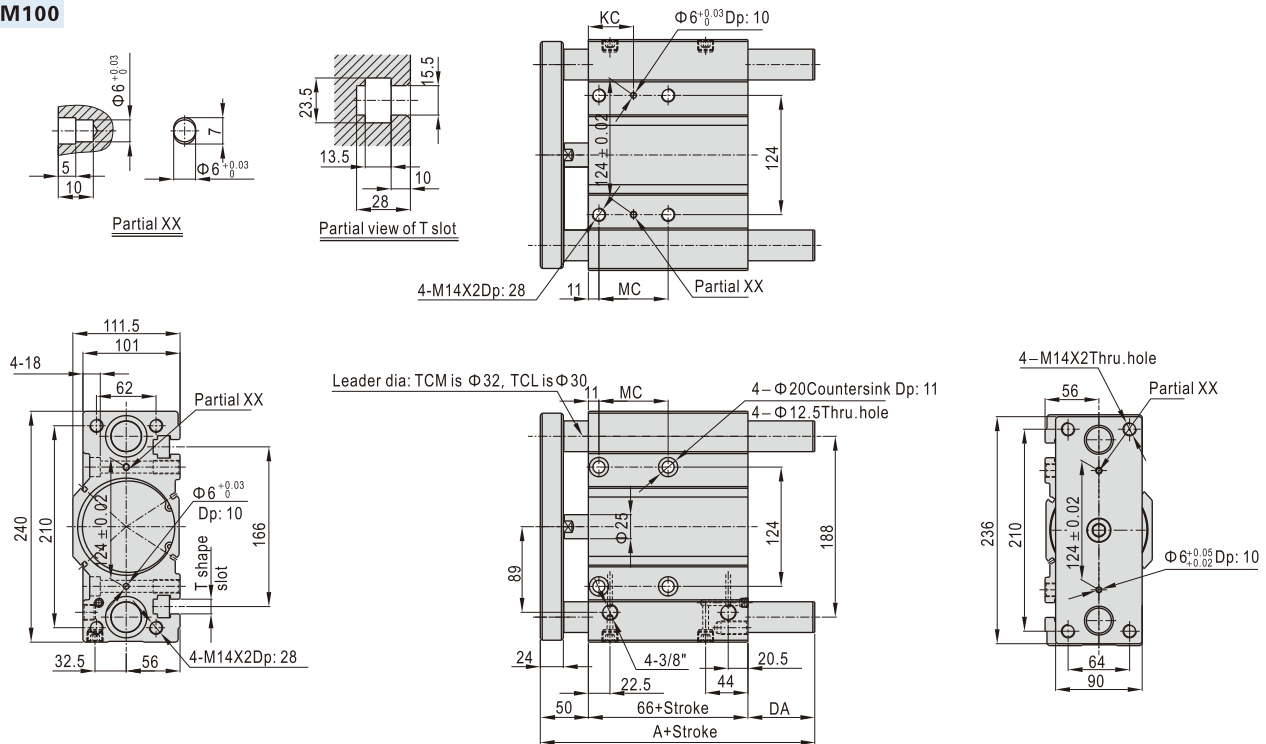
TCL, TCM Series

TCL/TCM80



Item\Stroke	25	30	40	50	60	70	75	80	100	125	150	175	200	225	250
A	TCM=112.5/TCL=106.5					165.5					187.5				
DA	TCM=16/TCL=10					69					91				
KC	42					54					92				
MC	28					52					128				

TCL/TCM100



Item\Stroke	25	30	40	50	60	70	75	80	100	125	150	175	200	225	250
A	TCM=128/TCL=122					186					208				
DA	TCM=12/TCL=6					70					92				
KC	35					47					85				
MC	48					72					148				